

International Academy for Production Engineering CIRP VIRTUAL WINTER MEETINGS - 15-19 February 2021

On the Role of Surface Microstructure in Modeling and Rendering of Material Appearance

by

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Digitizing object shape

[Stets et al. 2017]



CAD (LeoCAD)

3D scan (structured light)

CT (Nikon XT H 225)

- Computer-Aided Design (CAD) creations
- Optical 3D scanning
- Computed Tomography (CT) scan



stereo camera rig and projector

Digitizing object appearance





Insta360 Pro 2 environment capture

diffuse

- Colors observed by a camera (shade, tone and gamut)
- The issue of lighting environment (irradiation)
- The issue of spatial variation (texture)
- The issue of directional dependency (gloss)
- The issue of positional dependency (translucency)
- The issue of spectral dependency (fluorescence)
- Material appearance has many dimensions. How to do appearance specification?



 \leftrightarrow



translucent



 \leftrightarrow

coral



transparent



fluorescence



photograph



shaded rendering with uniform color

Macroscopic optical properties

 $S(X; \mathbf{x}_i, \vec{\omega}_i, \boldsymbol{\lambda}_i; \mathbf{x}_r, \vec{\omega}_r, \boldsymbol{\lambda}_r)$

Xi

 $-\vec{\omega}_i$

Χ

- The scattering function S (an "appearance descriptor").
- The macroscopic *S*-function depends on both object shape (*X*) and microgeometry.
- Measurement is challenging due to the dimensionality.
- Microgeometry is challenging due to its abundance.



Separability of optical effects

- Surface and volume
 - Surface reflection is local $\delta(x_r x_i)$ and shape (X) independent.
 - Volume effects are given by absorption and subsurface scattering.
- Subsurface scattering and absorption
 - Scattering events are local and shape (X) independent.
 - Absorption and scattering lead to the probability that light follows a particular path in X.
- Waves and rays
 - Wave effects are for coherent light in local geomety around the size of the wavelength.
 - Rays are sufficient for dealing with macroscopic paths in X.
- Coherence area and Rayleigh criterion of optical smoothness
 - Coherence area limits the areal extent in which we would need to consider wave effects.
 - The Rayleigh criterion limits the resolution of the microgeometry that we would need for computing local bidirectional $(\vec{\omega}_i, \vec{\omega}_r)$ scattering/reflectance distributions.



Digital twinning

- Imprecise modeling of surface microstructure results in significant appearance differences.
- Procedural modeling of spatial variation in the microstructure is an improvement.





CAD model absolute rendering difference × 2



photograph of 3D print

rendering of 3D scan



absorption



random roughness



layered variation of roughness



absolute difference $\times 2$

• CT scanning has other issues.

[Stets et al. 2017]



photograph



CT scan in 3D scanned scene

absolute difference $\times 2$



3D scanned figurine

Importance of microstructure

[Hannemose et al. 2020]

3D printed translucent Stanford bunny





photograph

smooth

rough

abs diff $\times 2$







rough

Aluminium bust of H.C. Ørsted (3D scanned)



variation abs diff $\times 2$

- Object appearance is often surprisingly different if surface microstructure is not accounted for.
- For the Ørsted bust, we adjusted surface roughness in regions of high curvature.
- We need a more complete description of the surface microstructure.

Computing regions of high curvarture



Using a specific surface microstructure



- We can compute a local scattering function for a given surface microstructure (possibly from microscopy).
- How to deal with spatial variation?

Controlling the microstructure

• We can do model validation by predicting appearance of objects with engineered microstructure.



• What is a good model? What is a good reference sample?



Identical 2x2 cm² samples. Every ridge is 50 μ m. Slope angle is $\theta_m = 5^{\circ}$. Two samples have been rotated 90° as compared with the other two. [samples are courtesy of Yang Zhang]



Discussion of future directions

- Current approach:
 - Assumption of separability and use of a conglomerate of models with a mapping from physical sample properties to the various input parameters of the models.
- Other options:
 - Compact representation of the full scattering function (S) of an object?
 - Multiscale rendering with procedural generation of explicit microgeometry everywhere on an object?

Thank you for your attention

• And thanks to my co-authors in the following references!

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